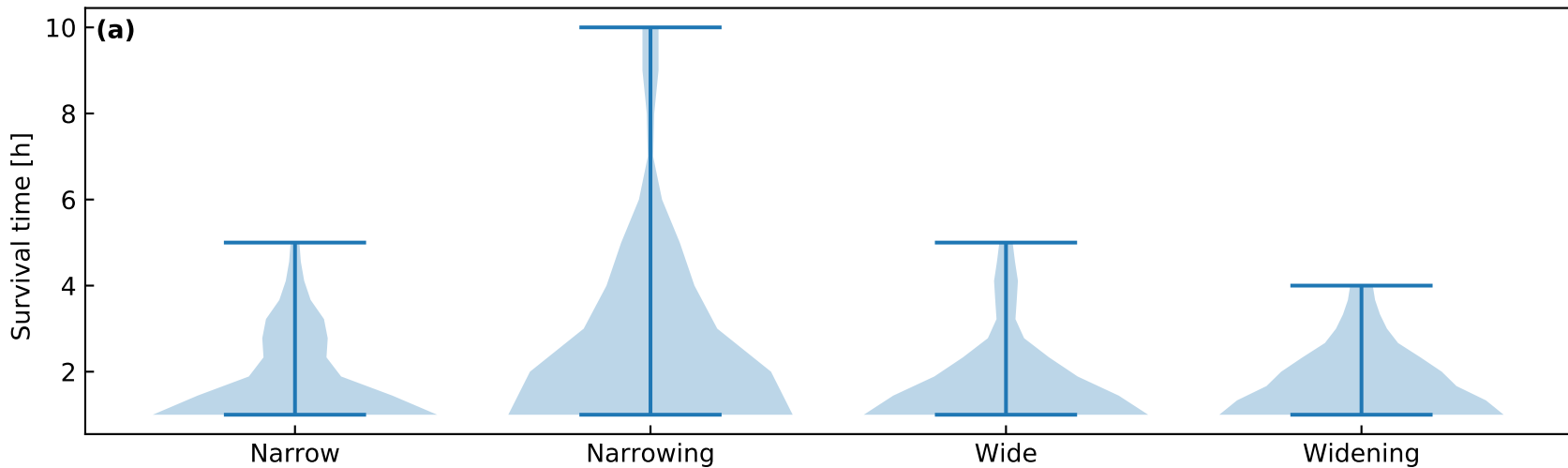


### Step survival time and location



### Step survival time and feed rate

